



# Filtralite® improves wastewater treatment process in Dalian, China

In 2000, a new wastewater treatment plant was built in the Chinese city of Dalian to treat wastewater from 432 000 persons [120 000 m<sup>3</sup>/day].

**To manage the specifications** set for the plant, a biological treatment with fixed bed was chosen. The water first undergoes pre-treatment by screening and grit/grease removal. Primary sedimentation is done in 4 tanks with lamellar sedimentation.

**The first step** in the biological treatment consists of BOD, COD and SS removal in 12 Biofor filters. In these filters round expanded clay aggregates, Filtralite® Clean, is used as carrier for the biofilm. Process air blowers aerate the filters.

**The second biofilter stage** is nitrification in 12 Biofor filters with the same surface area as in the first step. The filter media used in these filters is crushed Filtralite® Clean. Process air is supplied by blowers.

Parameter [all values mg/l]	Influent	Effluent	
	design	Required	Achieved
BOD5	216	< 10	3
COD	480	< 40	30
SS	350	< 10	8
NH4-N		< 5	1.1

About 40% of the treated water is disinfected by chlorine and used as recycled water for industrial use.

Overview of the complete Dalian wastewater treatment plant in China

